



# County of Fairfax, Virginia

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To protect and enrich the quality of life for the people, neighborhoods and diverse communities of Fairfax County

## **NOTICE OF MEETING**

Fairfax County Board of Supervisors  
Housing Committee

Tuesday, February 27, 2024  
9:30 AM

Conference Room 11 – Fairfax County Government Center

### **AGENDA ITEMS**

1. Opening Remarks *(Supervisor Palchik)*
2. November 28, 2023 Housing Committee Meeting Summary
3. HHS Eviction Prevention and Intervention Rental Assistance Update *(Sarah Allen, Aimee Garcia and Luis Rey)*
4. Taking Stock: Progress on Housing Initiatives and Development *(Tom Fleetwood and Anna Shapiro)*
5. Other Business
6. Next Meeting

*Fairfax County is committed to a policy of nondiscrimination in all County programs, services and activities and will provide reasonable accommodations upon request. Please call 703.246.5101 or TTY 703.385.3578. Please allow seven working days in advance of the event in order to make arrangements.*

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