

# AGENDA

## Fairfax County Board of Supervisors

### Health & Human Services Committee Meeting

November 22, 2016

1:00 pm – 3:00 pm

Government Center Room 9/10

Meeting called by Supervisor Hudgins

**Attendees:** Fairfax County Board of Supervisor

**Please read:** Handouts will be provided at the meeting

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**1:00 – 1:40**

**Systems of Care Blueprint**

James Gillespie, DFS

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**1:40 – 2:00**

**Youth Survey - Prevention 2017 work plan**

Jesse Ellis, NCS

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**2:00 – 2:20**

**Domestic Violence Prevention - 2017 work plan**

Ina Fernandez, OFWDSVS

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**2:20 – 2:30**

**Head Start Update**

Anne-Marie Twohie, OFC

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**2:30 – 3:00**

**Questions, Discussions, Updates**

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