

# AGENDA

**Fairfax County Board of Supervisors**  
**Health, Housing, and Human Services Committee**  
February 21, 2017  
1:00 pm – 3:00 pm  
Government Center Room 11

Meeting called by Supervisor Hudgins

**Attendees:** Fairfax County Board of Supervisor

**Please read:** Handouts will be provided at the meeting

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<b>1:00-1:30</b>	<b>A 21<sup>st</sup> Century HHS System</b> Pat Harrison, CEX Jessica Werder, CEX Michelle Gregory, CEX Laura Yager, CEX Lee Ann Pender, DAHS
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<b>1:30-2:10</b>	<b>DD Waiver Update</b> Tisha Deeghan, CSB
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<b>2:10-2:30</b>	<b>Domestic Violence Grant Funding</b> Ina Fernandez
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<b>2:30-2:35</b>	<b>SCYPT Update</b> Jesse Ellis
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<b>2:35-2:50</b>	<b>Head Start</b> Anne Marie Twohie
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<b>2:50-3:00</b>	<b>Q&amp; A</b>
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