

## County of Fairfax, Virginia

To protect and enrich the quality of life for the people, neighborhoods and diverse communities of Fairfax County

## **NOTICE OF MEETING**

Fairfax County Board of Supervisors
Housing Committee

Tuesday, June 14, 2022 11:00 am

**Board Auditorium** 

## **AGENDA ITEMS**

- 1. Investing in Affordable Housing: A New Era (Tom Fleetwood)
- 2. Homelessness in Fairfax County: Progress and Meeting the Challenges Ahead (Tom Barnett, Maura Williams, Lauren Leventhal)
- 3. Other Business
- 4. Next Meeting

Fairfax County is committed to a policy of nondiscrimination in all County programs, services and activities and will provide reasonable accommodations upon request. Please call 703.246.5101 or TTY 703.385.3578.

Please allow seven working days in advance of the event in order to make arrangements.